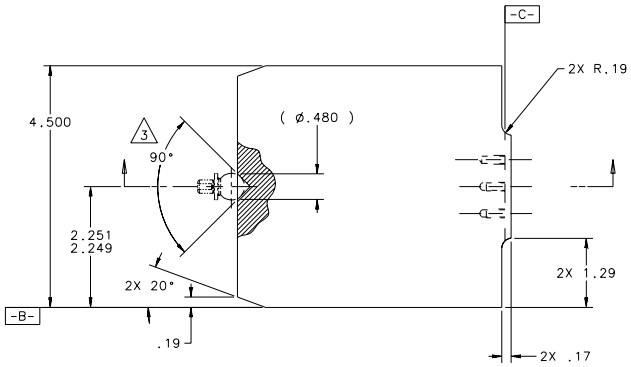

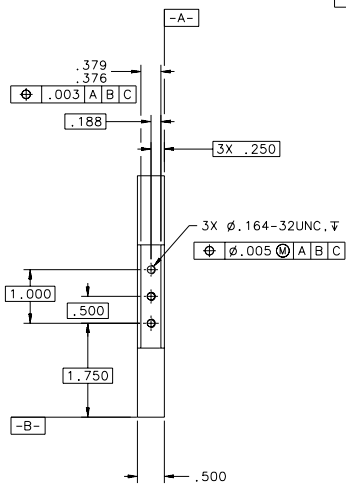

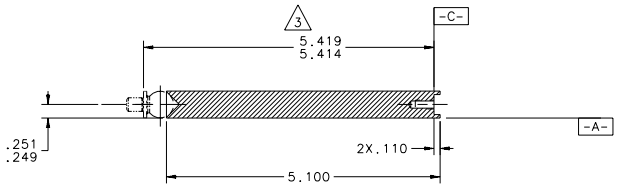

NOTES:

1. MATERIAL: ALUMINUM ALLOY, 6061-T6.
2. FINISH: SULFURIC ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, FLAT BLACK.
3. USE TOOLING BALL (REID SUPPLY P/N TCB-26875) TO ESTABLISH CORRECT DIAMETER FOR 90° COUNTERSINK.

REMOVE BURRS AND BREAK SHARP EDGES	DR. X DATE X	CHK DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DSGN APPD DATE	
TOLERANCES ON FRACTIONS ± DECIMALS .XX ± .01 .XXX ± .005 ANGLES ±.25°	DSGN APPD DATE	
	ENGR APPD DATE	
MACH. FIN: 63	PROJ APPD DATE	
MAT'L: 1 FIN: 2	CONTRACT	
NEXT ASSY MAGC-509		